

**TOROIDAL CONDUCTIVITY SENSOR**
**Description**

Electronet series CTS001–Toroidal conductivity sensors expand the advancements in process conductivity measurement. Toroidal sensors have no electrodes. The sensor comprises two wound toroids encapsulated in a chemically resistant nonconductor made of anti–corrosive materials.

CTS001–Toroidal conductivity measurement is applicable to a wide variety of industrial process needs including sewer and condensate monitoring, pulping and sugar liquors, chemical concentration monitoring, liquids containing algae, cleaning and clean–in–place solutions, food and pharmaceutical installations, liming applications, brine, solutions with solids and / or high ionic strength and countless other applications.


**Technical Specifications**

Materials	The wetted area of the CTS001–Toroidal Conductivity Sensor is completely encapsulated. The interior of the sensor contains 316 stainless steel / copper.
Accuracy	+/- 2% F. S.
Measuring Range	1) Min. 0.4 to 20 mS 2) Max. 40 to 2,000 mS/cm
Temperature Range	1) Max. 140 °C (284 °F) with Kynar adapter 2) Max. 80 °C (176 °F) with CPVC adapter
O–Ring Material	Viton
Pressure	Max. 689 kPag (100 psig)
Temperature Compensation	RTD PT 100 / RTD PT 1000
Cable length from sensor to transmitter	5 to 10 Meters (Additional on request)
Process Connection	1) 1½” BSP Threaded 2) 1½” NPT Threaded 3) 1½” ASA 150 Flanged 4) 1½” Triclover

**Toroidal conductivity theory**

Toroidal conductivity measurement is performed in contact with the solution without using any electrodes. The conductivity instrument supplies a constant drive to one of the two toroids. This drive toroid generates a strong magnetic field in the solution.

Toroidal conductivity measurement is made through a non–conductive material, so it is not affected by coatings or scales that add resistance and error to conventional conductivity measurements.

Overall Drawing

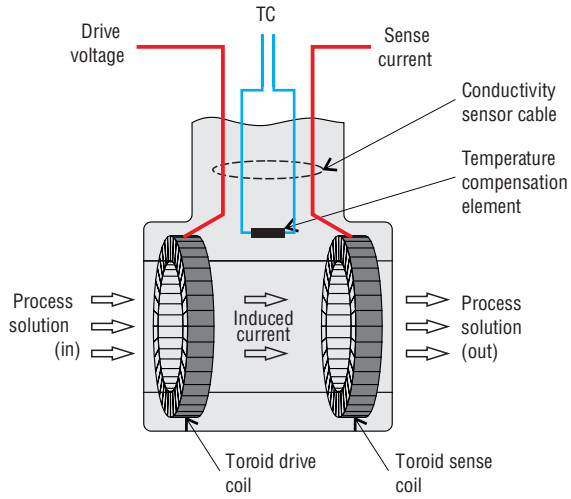


Fig.1 Toroidal conductivity measurement

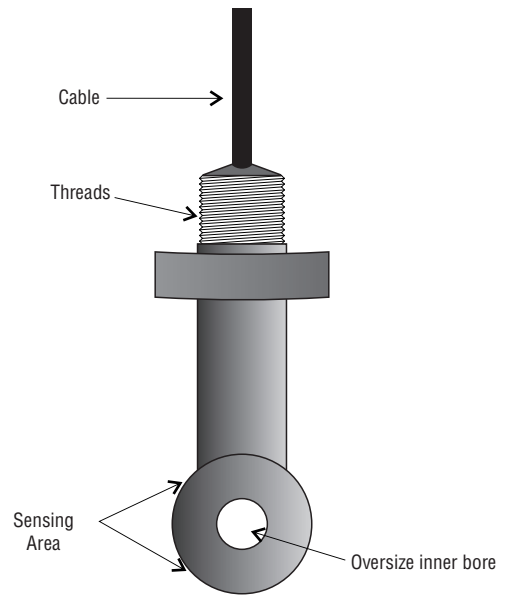


Fig.2 Toroidal conductivity sensor

Installation Drawing

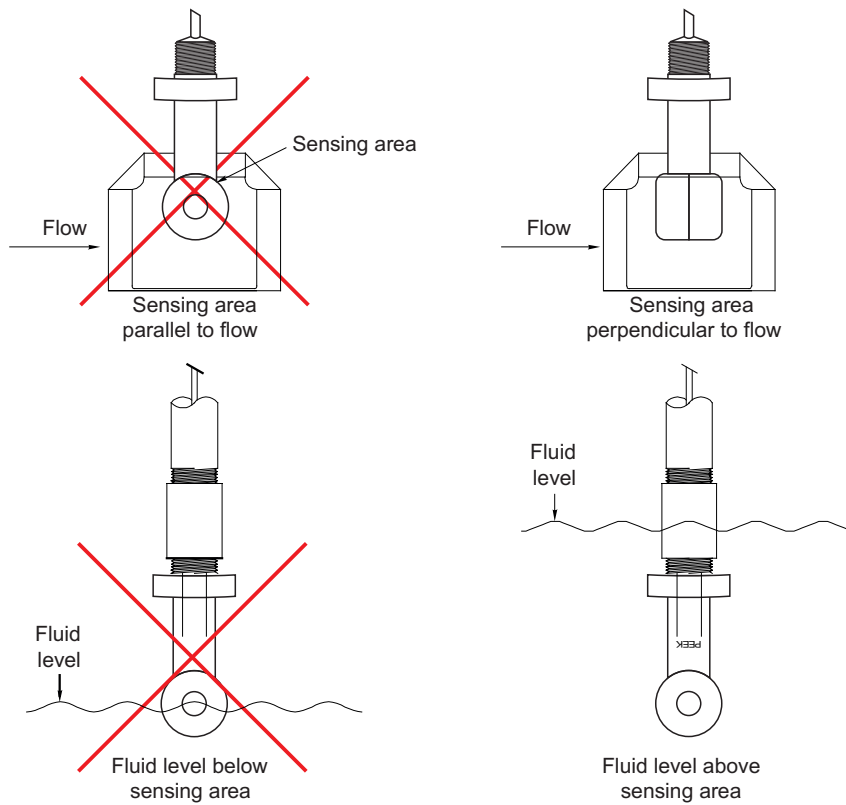


Fig.3 Installation

**TABLE - CORROSION - RESISTANT MATERIALS**

		Holder Material									Sealing Material						Sensor Body					
		PVDF			316 SS			PP			PVC			FPM			EPDM			PEEK		
Reagent	Temp <sup>o</sup> C conc.	20	60	100	20	60	100	20	60	100	20	60	100	20	60	100	20	60	100	20	60	100
		Fuming Sulfuric Acid	98%	x	x	x	●	●	x	x	x	x	x	x	x	x	x	x	x	x	x	
Hydrochloric Acid	15%	✓	✓	✓	x	x	x	✓	✓	x	✓	✓	x	✓	✓	▲	✓	✓	x		✓	✓
	38%	✓	✓	●	x	x	x	✓	✓	x	●	x	x	●	x	x	▲	x	x		✓	x
Nitric Acid	30%	✓	✓	✓	✓	✓	x	✓	●	x	✓	x	x	✓	●	▲	●	x	x	10%	✓	✓
	50%	✓	✓	●	✓	●	x	✓	▲	x	✓	x	x	✓	▲	x	x	x	x	30%	✓	x
	98%	✓	x	x	x	x	x	x	x	x	x	x	x	▲	x	x	x	x	x	50%	x	x
Phosphoric Acid	10%	✓	✓	✓	✓	✓	x	✓	✓	x	✓	✓	x	✓	✓	x	✓	✓	✓		✓	✓
	50%	✓	✓	✓	✓	✓	x	✓	✓	x	✓	x	x	✓	✓	x	✓	✓	✓		✓	✓
	98%	✓	✓	✓	✓	✓	x	✓	●	x	●	x	x	✓	✓	x	✓	✓	✓		✓	✓
Hydrofluoric Acid	40%	✓	✓	✓	x	x	x	✓	●	x	●	x	x	✓	✓	●	✓	▲	x		x	x
	50%	✓	✓	✓	x	x	x	✓	●	x	●	x	x	✓	✓	●	✓	▲	x		x	x
Acetic Acid	20%	✓	✓	●	✓	x	x	✓	●	x	●	▲	x	●	▲	x	✓	●	x	10%	✓	✓
	80%	✓	▲	x	✓	▲	x	●	x	x	●	▲	x	●	x	x	x	x	x			
Sodium carbonate	Saturated	✓	✓	✓	✓	●	x	✓	✓	x	✓	✓	x	✓	✓	✓	✓	✓	x		✓	✓
Sodium chloride	Saturated	✓	✓	✓	x	x	x	✓	✓	x	✓	✓	x	✓	✓	x	✓	✓	x		✓	✓
Ethanol	100%	✓	✓	x	●	●	x	✓	●	x	✓	●	x	✓	✓	x	✓	✓	x		✓	✓
Water	100%	✓	✓	✓	✓	✓	✓	✓	✓	x	✓	✓	x	✓	✓	x	✓	x	●		✓	✓

Very Suitable    
  Suitable    
  Slightly unsuitable    
  Unsuitable

Ordering Information

Sample Order Code : I1 O5 Q2 R2

Parameter	Code	Value	Parameter	Code	Value
I Temperature Compensation	I1	RTD PT-100	Q Sensor Cable Length	Q1	5 Meter
	IY	Other		Q2	10 Meter
	IX	NA		Q3	15 Meter
O Process Connection	O5	1½" BSP Threaded		QY	Other
	O6	1½" NPT Threaded	R Cable Connection Method	R1	Fixed Cable
	O7	1½" ASA 150 Flanged		R2	Terminal Head
	O8	1½" Triclover		R3	Detachable Connector

Note : ▪ Due to our continuous product revisions, design specification and model numbers are subject to change without notice.  
 ▪ Accuracy defined at Lab Conditions.  
 ▪ For other requirement please consult factory. ▪ Please specify service media / process temperature / process pressure at the time of ordering.

**ELECTRONET EQUIPMENTS PVT. LTD.**

Factory Address:

Plot No. 8, (SEZ) Phase 1, Kesurdi MIDC, Khandala, Dist.- Satara Pin: 412 801, Maharashtra, India.

Registered Office:

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